



FR BOARD

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DESCRIPTION

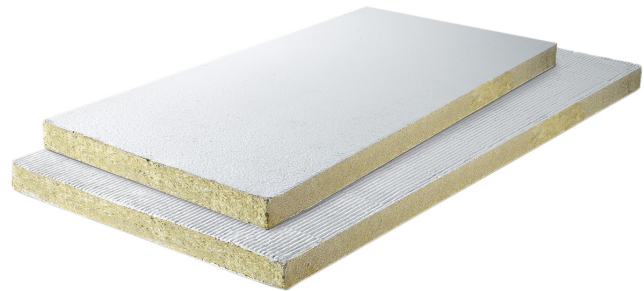
GRAFT® FR Board is designed to prevent the spread of fire and smoke through openings in fire rated walls and floors where openings are formed to allow the installation of multiple building services. FR Board will also maintain the acoustic design performance in fire rated walls and floors.

FR Board consists of a high density stone wool core, over-coated with GRAFT® FR Coating. The top coating provides additional protection by significantly reducing the permeability of the stone wool core and prevents the passage of hot gases, thus reducing the temperature rise on the unexposed side and reducing heat conduction through the building services.

FR Board is available with top coating on one or two sides, selected on the basis of installation considerations and fire resistance. On site, FR Board must be used together with GRAFT® Fire Intumescent Sealant for sealing around building services and the surrounding construction.

PROPERTIES & PRECAUTIONS

- Classified for all types of constructions with or without building service penetrations.
- Simple and very quick to install.
- Resists UV, humidity and frost (once cured).
- Easy to retrofit additional building services after installation.
- Permanently flexible - will accommodate movements during fire and movements in the construction it has been fitted within.



- Suitable for most surfaces, including concrete, bricks, masonry, steel, wood, gypsum, glass, plastic and most non-porous surfaces. Should not be used in direct contact with bituminous materials.
- May be used in unlimited lengths in walls with heights up to 1200 mm and in floors with widths up to 800 mm.
- May be installed in drywalls with or without framing around the opening.
- Halogen free with added fungicides.
- FR Board can be supplied with a smooth surface.
- Precautions are required to be taken to prevent a person stepping onto a blank horizontal penetration seal.

SOUND INSULATION

Description	Sound Reduction
Single 50 or 60mm FR Board 2-S as linear seal ≤ 120mm wide	Rw 55 dB
Single 50 or 60mm FR Board 2-S as large seal	Rw 29 dB
Double 50 or 60mm FR Board 1-S or 2-S as large seal	Rw 52 dB
50 or 60mm FR Board 1-S or 2-S with 50mm cavity, large seal	Rw 53 dB

GRAFT® FR Board has been tested at Warringtonfire Testing and Certification Ltd (UKAS accredited); according to EN ISO 10140-2:2010.

As a part of our policy of on-going product development and testing, we reserve the right to modify, alter or change product specifications without giving notice. All information contained in this document is given in good faith and is provided for guidance only. Any drawings provided are for illustrative purposes only. As Polyseam has no control over the methods or competence of installation and of prevailing site conditions, no warranties, expressed or implied, are intended to be given as to the actual performance of the product mentioned or referred to herein and no liability whatsoever will be accepted for any loss, damage or injury arising from the use of the information given.



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EMISSION DATA (INDOOR AIR QUALITY)

Compound	Emission rate after 4 weeks
TVOC	0.20 mg/m ² h
Formaldehyde	n.d.
Ammonia	n.d.
Carcinogenic	n.d.
n.d. means not detected	

Regulation or Protocol	Conclusion
French VOC Regulation	A+
French CMR components	Pass
Italian CAM	Pass
ABG / AgBB to the guidelines of DIBt	Pass
Belgian Regulation	Pass
Indoor Air Comfort®	Pass
EU Decopaint Directive	Compliant
M1	Pass
BREEAM-NOR	Compliant
LEED v4	Compliant

Tested by Eurofins Product Testing. The test report is available upon request.

AIR PERMEABILITY

Positive Pressure (Pa)	Leakage (m ³ /h)	Negative Pressure (Pa)	Leakage (m ³ /h)
25	0.00	25	0.00
50	0.01	50	0.01
100	0.03	100	0.02
200	0.08	200	0.04
300	0.20	300	0.11
450	0.63	450	0.49
600	1.01	600	0.95

GRAFT® FR Board has been tested at Warringtonfire Testing and Certification Ltd (UKAS accredited); according to EN 1026: 2016.

RESISTANCE TO FIRE

Construction	Description	Classification
Flexible walls comprise gypsum, masonry, aerated concrete or concrete	Unlimited width by 1200mm high seal with double 50mm GRAFT FR Board 1-S	EI 120 (E 120)
Timber walls comprise solid wood or cross-laminated timber	Up to 1200mm wide by 600mm high aperture with double 50mm GRAFT FR Board 1-S as pattress	EI 120 (E 120)
Rigid walls comprise masonry, aerated concrete or concrete, within walls or between the head of walls and the soffit of floor slabs	Unlimited width by 1200mm high seal with single 60mm GRAFT FR Board 2-S	EI 90 (E 240)
	Unlimited width by 1200mm high seal with double 60mm GRAFT FR Board 2-S	EI 180 (E 240)
	Up to 1200 by 1200mm seal with double 60mm GRAFT FR Board 2-S	EI 240 (E 240)
Rigid floors comprise aerated concrete or concrete within floors or between floors and walls	Up to 1200 by 600mm seal with single 60mm GRAFT FR Board 2-S	EI 120 (E 240)
	Up to 2400 by 1200mm seal with single 60mm GRAFT FR Board 2-S	EI 90 (E 120)
	Up to 1200 by 600mm seal with double 60mm GRAFT FR Board 2-S	EI 180 (E 240)
	Up to 2400 by 1200mm seal with double 60mm GRAFT FR Board 2-S	EI 120 (E 180)
Timber floors comprise solid wood or cross-laminated timber	Up to 1200 by 600mm aperture with double 50mm GRAFT FR Board 1-S as pattress	EI 90 (E 90)

NB. The classifications are limited to the service penetrations. Please read the Installation Instructions before usage.



FR BOARD

ADDITIONAL APERTURE SIZES IN FLOORS

Under EN 1366-3 rules, results from tests in floors with a penetration seal length of minimum 1m apply to any length as long as perimeter length to seal area ratio is not smaller than that of the test specimen.

The following aperture sizes are therefore allowed where 2400 x 1200 mm is described in this data sheet and in the installation instructions:

Maximum Aperture Sizes within Floors or between Floors and Walls
1200 mm width x 2400 mm length (tested)
1100 mm width x 2900 mm length
1000 mm width x 4000 mm length
900 mm width x 7000 mm length
≤ 800 mm width x ∞ (infinite) length

The following aperture sizes are also allowed where 1200 x 600 mm is described in this data sheet and in the installation instructions:

Maximum Aperture Sizes within Floors or between Floors and Walls
600 mm width x 1200 mm length (tested)
500 mm width x 2000 mm length
≤ 400 mm width x ∞ (infinite) length

ANALYSIS OF cPVC PIPES e.g. BlazeMaster

GRAFT® Fire Intumescent Sealant, as part of the FR Board system, has been tested for chemical resistance of a sealant when applied to a cPVC pipe. The sealant does not affect cPVC pipes; the tests showed no difference between the control and exposed results at Yield. Analysed using Fourier Transform Infrared (FTIR) Spectroscopy; examination of the sealant contact regions of the cPVC pipe after removal of the sealant showed no evidence of visible discolouration or changes at the pipe surface. Tested by Intertek.

PIPE END CONFIGURATIONS

When testing pipes, one can choose not to cap (or close) the pipe, or cap the pipe inside the furnace, or outside the furnace, or on both sides. The configuration chosen depends on the intended application of the pipe and/or the installation environment.

The code defining if a pipe is capped is stated after the fire classification. For instance EI 60 C/U which means the pipe was capped inside the furnace, and uncapped outside the furnace. The test configuration defines the approvals possible. Our engineering judgment based on EN 1366-3:2009 are:

Intended use of pipe	Pipe end condition ⁴⁾	
Rainwater pipe, plastic	At drainage	U/U ¹⁾
	Not at drainage	C/C ²⁾
Drainage or sewage pipe, plastic	Ventilated drain	U/U ¹⁾
	Unventilated drain	U/C ¹⁾
	Drain w/water trap	U/C ¹⁾
	Not at drainage	C/C ²⁾
Pipe in closed circuit (water, gas, air, electricity etc.)	C/C ^{2) 3)}	
Flue gas recovery system pipe, plastic	U/C ¹⁾	
Pipe with open ends and ≥ 50cm length on both sides, plastic	U/U ²⁾	
Pipe supported by suspension system, metal	Fire rated support	C/U ¹⁾
	Non-fire rated	U/C ¹⁾
Waste disposal shaft pipe, metal	U/C ¹⁾	

¹⁾ Suggested in EN 1366-3:2009. ²⁾ Polyseam's judgment based on tests.

³⁾ Metal pipes should have fire rated support. ⁴⁾ U/U classified fire seals cover C/U, U/C and C/C. C/U classified fire seals cover U/C and C/C. U/C classified fire seals cover C/C.



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TECHNICAL DATA

Density:	Board: 160 kg/m ³ (150 – 170 kg/m ³) Coating: 1.3 – 1.4 kg/ltr.
Durability:	Y ₁ - Intended for use at temperatures below 0°C with exposure to UV and humidity but no exposure to rain. Includes lower classes Y ₂ , Z ₁ and Z ₂ .
Non-sticky:	Max. 75 minutes (sealant).
Film forming:	Max. 25 minutes (sealant).
Totally hardened:	3 to 5 days depending on thickness and temperature.
Flexibility:	Medium, 12.5%
Thermal conductivity:	0.038 W/mK.
Storage:	May be stored for a long period of time. To be stored in temperatures between 5°C and 30°C.
Limitations:	If the boards are to be used in permanently humid areas GRAFT® FR Coating should be applied over the sealant.
Temperature range:	-30°C to +80°C (when hardened).
Installation temperature:	+5°C to +50°C.
Working life:	Minimum 25 years if conditions are met.
Colour:	White surface, green core Fire Intumescent Sealant: NCS 1202 – Y26R, RAL 9002.
Packaging:	FR Board 50x600x1200 mm: 80 pcs per pallet FR Board 60x600x1200mm: 72 pcs per pallet.

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